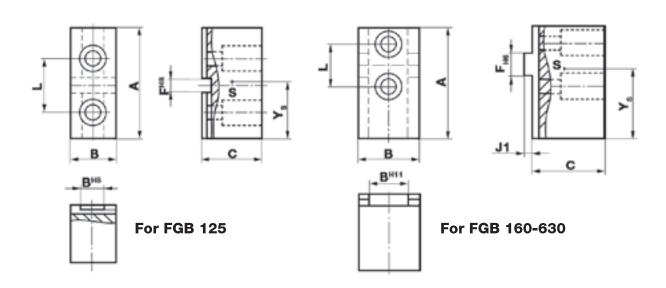
FNC



FWB soft jaws are used for precision gripping of previously machined workpieces which must not be damaged on the gripped surface. These jaws are suitable for light cutting and are turned and ground to suit the shape of the workpiece in the chuck under gripping force. Turned FWB top jaws maintain their precision as long as they are not removed from the base jaw they were ground in.



| Chuck Size | Jaw Style | Nominal Dimension | | | - | | | | | Weight Per |
|---------------|--------------|----------------------|----|----|-------------|----|--------------|----|------|---------------|
| | | A | В | С | Part No. | F | J1 | - | Ys | Jaw (kg) |
| 175 | 160 | 85 | 20 | 35 | D1070016525 | 18 | 4 . 5 | 32 | 43 | 0.40 |
| 200 | 200 | 105 | 25 | 40 | D1070021525 | 20 | 5 | 40 | 53 | 0.66 |
| 250 | 250 | 125 | 30 | 55 | D1070026425 | 20 | 5 | 40 | 63.5 | 1.34 |
| 315 | 250 | 125 | 30 | 55 | D1070026425 | 20 | 5 | 40 | 63.5 | 1.34 |
| 400 | 315 | 145 | 50 | 54 | D1070033425 | 26 | 6 | 54 | 73.7 | 2.04 |
| 500 | 400 | 180 | 50 | 80 | D1070038425 | 30 | 7 | 60 | 86.7 | 4.16 |
| 630 | 400 | 180 | 50 | 80 | D1070038425 | 30 | 7 | 60 | 86.7 | 4.16 |

Forkardt offers a wide variety of specially machined top tooling, as well as standard style jaws such as roughing jaws. Please contact our sales office for more information.